

OPERATING INSTRUCTIONS

TYPICAL STARTUP AND OPERATING PROCEDURE - The following startup procedures must be followed prior to operating the System:

Sequence of operation

Close Coupled System

- Turn power “On” at control panel
- Close Drain Lever
- Release the lock on the “Stop” button
- System pre-fills to the static water level set point, the green light will flash 2x indicating filling.
- Green light stops flashing and illuminates steady indicating “Ready”
- Pushing the green button starts the unit
- Press the black pushbutton once, initiates the “Empty / Timed Stop” mode, the spray rinse comes on and the shut down timer times out. Unit will shut down after timing out. To cancel, press the black button again placing the system back into normal run mode. While in “shutdown mode” the green light will flash.
- After automatic shut down is complete, the red stop button must be pressed one time to re-set the system before it will allow restarting.
- Opening a lid or chute will turn the unit off and the red “Stop” button will flash
- A motor overload trip will shut the unit off and the red “Stop” button will illuminate

Close Coupled System with MOV drain

- Turn power “On” at control panel
- Turn the drain selector switch to “Closed” (Unit will not operate in the “Open” position)
- Release the lock on the “Stop” button
- System pre-fills to the static water level set point, the green light will flash 2x indicating filling.
- Green light stops flashing and illuminates steady indicating “Ready”
- Pushing the green button starts the unit
- Press the black pushbutton once, initiates the “Empty / Timed Stop” mode, the spray rinse comes on and the shut down timer times out. Unit will shut down after timing out. To cancel, press the black button again placing the system back into normal run mode. While in “shutdown mode” the green light will flash.
- After automatic shut down is complete, the red “Stop” button must be pressed one time to re-set the system before it will allow restarting
- Turn drain selector switch to “Open” to drain the pulper
- Turning the drain selector switch to the “Open” position during operation will shut down the unit. (Unit will not operate with switch in the “Open” position.)
- Opening a lid or chute will turn the unit off and the red “Stop” button will flash
- A motor overload trip will shut the unit off and the red “Stop” button will illuminate